

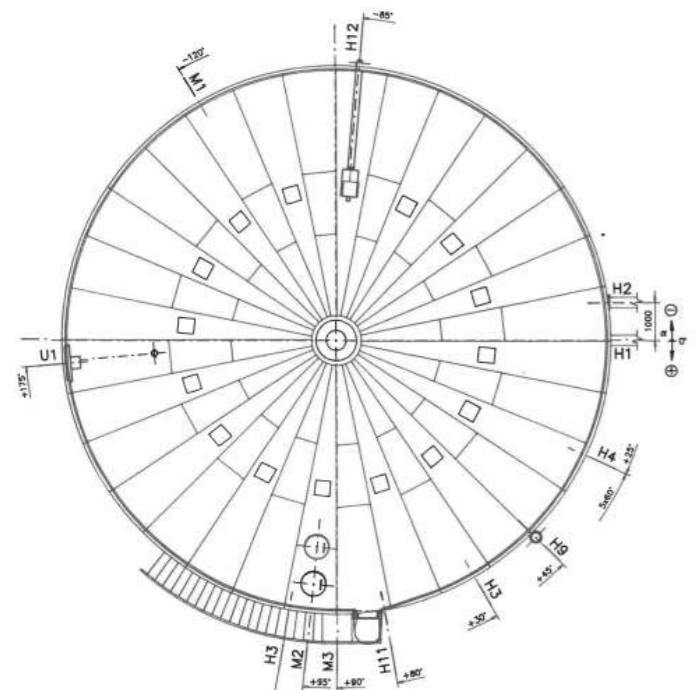
NECK	DN/PN	HEIGHT	ANGLE	FUNCTION
H1	200/10	300	0°	GAS INLET *
H2	200/10	300	-1000mm	GAS OUTLET *
H3	100/6	600	+100°	INERT GAS INLET
H4	25(1")/	18	+25°+5x60°	WATER DRAINAGE
H9	150/6	1000	+20°	HYDRAULIC PROTECTION TO OVERPRESSURE
H11	25(1")/	600	+80°	PRESSURE MEASURING
H12	150/6	4200	-85°	MECHANICAL PROTECTION TO OVERFILLING
M1	600/	750	-120°	MANHOLE
M2	600/	ROOF	+95°	ROOF MANHOLE
M3	1700x1150/	300x2000	+90°	GASTIGHT DOOR
U1		ROOF	-175° **	VOLUME INDICATOR

* - NECKS H1 AND H2 CAN BE INTERCHANGED FUNCTIONALLY
 ** - DIFFERENT PLACEMENT APPROVED BY DESIGNER

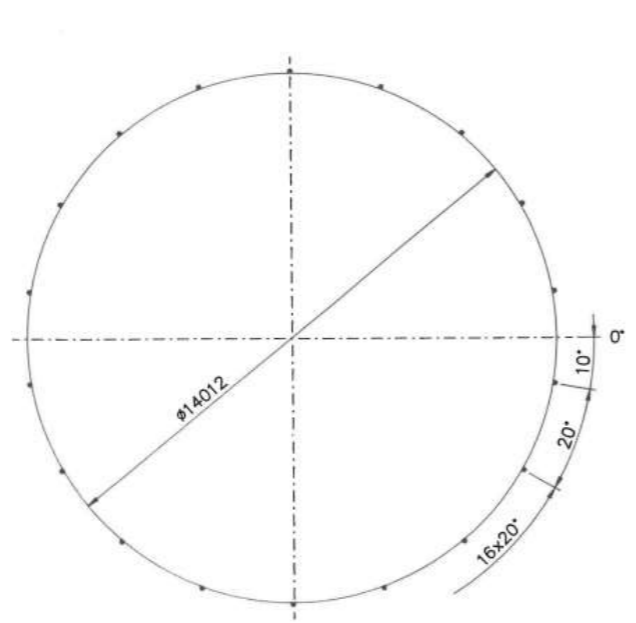
WELDING ELECTRODES: E - B 123 - 111 (E 48.83)
 E - B 420 - 111
 E - B 456 - 111

ARROUND WELDS AND ON DAMAGE PLACES REPAIR A PRIMING COAT
 PRIMING COAT: 100 µm AMERLOCK 400 Colour - RAL 7038

DISLOCATE OF THE NECKS
 Scale 1:100



DISLOCATE OF THE ANCHORAGE Pos.11
 Scale 1:100



Quant.	Title - Dimension	Designation	Material	Test	Close	Net weight	Gross weight	Drawing number	Pos.
1	WARES					2445,-			15
									14
1	TELESCOPIC LINE	GROUP				2731,-	1252-03.9777		13
1	EARTHING	GROUP				0,72	1252-03.9776		12
18	ANCHORAGE	GROUP				1,39	1252-03.9775		11
1	SUSPENSION OF FLOATING CEILING	GROUP				82,59	1252-03.9773		10
1	RAILING, LADDER	GROUP				644,34	1252-03.9771		09
1	STAIRS	GROUP				402,-	1252-03.9769		08
1	TECHNOLOGY	GROUP				1332,-	1252-03.9764		07
1	SUPPORT OF THE MEMBRANE	GROUP				615,-	1252-03.9761		06
1	FLOATING CEILING	GROUP				6810,-	1252-03.9759		05
1	ROOF	GROUP				7711,-	1252-03.9757		04
1	UPPER JACKET	GROUP				2699,-	1252-03.9755		03
1	MANTLE	GROUP				0982,-	1252-03.9753		02
1	BOTTOM	GROUP				7878,-	1252-03.9751		01

BIOGAS GASHOLDER P 1200
 Scale: 1:50 (1:x)
 Weight (kg): ~44350,-
 Edition:
 GASHOLDER P 1200
 Title:
 1252-03.9750
 No. 1

Rev.	Description	Date	Signature
△ To make		26.05.98	
△ To approve		22.05.98	